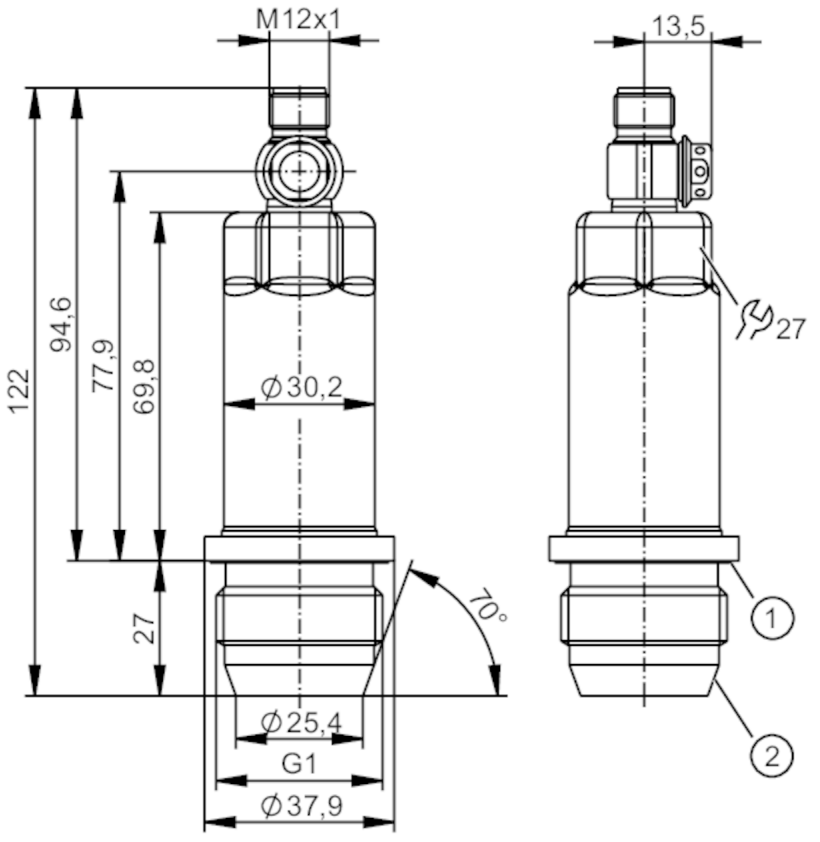
PM1605

Flush pressure sensor

PM-004-REA01-E-ZVG/US



1 groove with sealing ring (DIN EN ISO 1179-2)
2 G1 sealing cone external thread

Product characteristics				
Number of inputs and outputs		Number of digital outputs: 1; Number of analogue outputs: 1		
Measuring range		-1...4 bar	-14.5...58 psi	-100...400 kPa
Process connection		threaded connection G 1 external thread sealing cone - 27 mm		
Application				
Special feature		Gold-plated contacts		
Measuring element		ceramic-capacitive pressure measuring cell		
Temperature monitoring		no		
Application		flush mountable for the food and beverage industry		
Media		viscous media and liquids with suspended particles; liquids and gases		
Medium temperature	[°C]	-25...150		
Min. burst pressure		100 bar	1450 psi	10000 kPa
Pressure rating		30 bar	435 psi	3000 kPa
Vacuum resistance	[mbar]	-1000		
Type of pressure		relative pressure; vacuum		
No dead space		yes		

PM1605

Flush pressure sensor

PM-004-REA01-E-ZVG/US

MAWP for applications according to CRN	[bar]	30		
Electrical data				
Operating voltage	[V]	18...30 DC		
Min. insulation resistance	[MΩ]	100; (500 V DC)		
Protection class		III		
Reverse polarity protection		yes		
Integrated watchdog		yes		
2-wire				
Current consumption	[mA]	3.5...21.5		
Power-on delay time	[s]	1		
3-wire				
Current consumption	[mA]	< 45		
Power-on delay time	[s]	0.5		
Inputs / outputs				
Number of inputs and outputs		Number of digital outputs: 1; Number of analogue outputs: 1		
Outputs				
Total number of outputs		2		
Output signal		analogue signal; IO-Link; (configurable)		
Number of digital outputs		1; (IO-Link)		
Number of analogue outputs		1		
Analogue current output	[mA]	4...20; (scalable)		
Max. load	[Ω]	700; (Ub = 24 V; (Ub - 9 V) / 21.5 mA)		
Short-circuit proof		yes		
Overload protection		yes		
Measuring/setting range				
Measuring range		-1...4 bar	-14.5...58 psi	-100...400 kPa
Analogue start point		-1...3.2 bar	-14.5...46.4 psi	-100...320 kPa
Analogue end point		-0.2...4 bar	-2.9...58 psi	-20...400 kPa
In steps of		0.002 bar	0.05 psi	0.2 kPa
Factory setting		ASP = 0.0 bar	AEP = 4.0 bar	
Accuracy / deviations				
Repeatability	[% of the span]	< ± 0,1; (with temperature fluctuations < 10 K; Turn down 1:1)		
Characteristics deviation	[% of the span]	< ± 0,2; (linearity incl. hysteresis and repeatability, limit value setting to DIN EN IEC 62828-1)		
Linearity deviation	[% of the span]	< ± 0,15; (Turn down 1:1)		
Hysteresis deviation	[% of the span]	< ± 0,15; (Turn down 1:1)		
Long-term stability	[% of the span]	< ± 0,1; (Turn down 1:1; per year)		

PM1605

Flush pressure sensor

PM-004-REA01-E-ZVG/US

Total deviation over temperature range		**Temperature range**	**total deviation**
		-25...15 °C	Characteristics deviation ± 0,05 % of the span / 10 K
		15...80 °C	Characteristics deviation
		80...150 °C	Characteristics deviation ± 0,1 % of the span / 10 K
Notes on the accuracy / deviation		for further details see section Diagrams and graphs	
Response times			
Damping for the analogue output dAA	[s]	0...4	
2-wire			
Step response time analogue output	[ms]	30	
3-wire			
Step response time analogue output	[ms]	7	
Interfaces			
Communication interface		IO-Link	
Transmission type		COM2 (38,4 kBaud)	
IO-Link revision		1.1	
SDCI standard		IEC 61131-9	
Profiles		Smart Sensor - SSP 3.1	Measuring Sensor
		Common - I&D	Identification and Diagnosis
SIO mode		no	
Required master port type		A	
Process data analogue		3	
Min. process cycle time	[ms]	3.2	
IO-Link resolution pressure	[bar]	0.001	
IO-Link process data (cyclical)		**function**	**bit length**
		pressure	16
		device status	4
IO-Link functions (acyclical)		application specific tag; internal temperature	
Supported DeviceIDs		**Type of operation**	**DeviceID**
		default	664
Operating conditions			
Ambient temperature	[°C]	-25...80	
Storage temperature	[°C]	-40...100	
Protection		IP 67; IP 68; IP 69K	
Tests / approvals			
EMC		DIN EN 61000-6-2	
		DIN EN 61000-6-3	
Shock resistance		DIN EN 60068-2-27	50 g (11 ms)
Vibration resistance		DIN EN 60068-2-6	20 g (10...2000 Hz)
MTTF	[years]	323	
Note on approval		factory certificate available as download at www.factory-certificate.ifm	
UL approval		UL approval no.	J022

PM1605

Flush pressure sensor

PM-004-REA01-E-ZVG/US

Mechanical data		
Weight	[g]	337.55
Housing		cylindrical
Dimensions	[mm]	Ø 30.2 / L = 122
Materials		stainless steel (316L/1.4404); PBT
Materials (wetted parts)		ceramics (99.9 % Al2O3); stainless steel (316L/1.4435) surface characteristics: Ra < 0,4 µm / Rz = 4 µm; PTFE
Min. pressure cycles		100 million
Tightening torque	[Nm]	20
Process connection		threaded connection G 1 external thread sealing cone - 27 mm

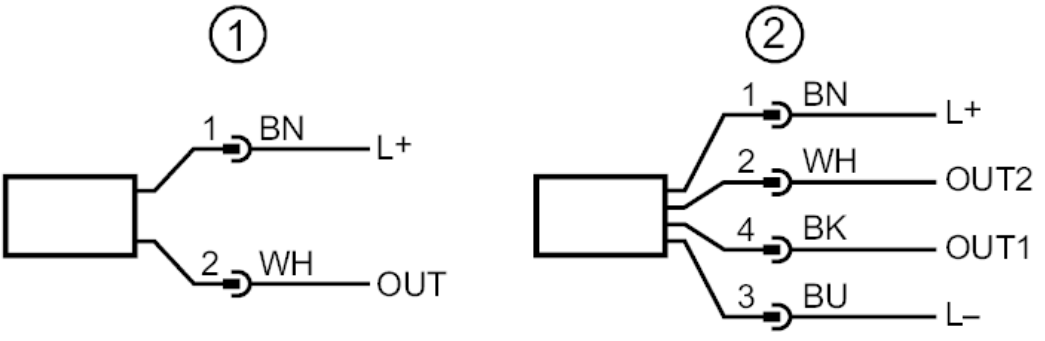
Remarks	
Pack quantity	1 pcs.

Electrical connection

Connector: 1 x M12; coding: A; Contacts: 4, gold-plated



Connection



1	connection for 2-wire operation (analogue)
2	connection for 3-wire operation (analogue / IO-Link) OUT1 : IO-Link OUT2 : analogue output

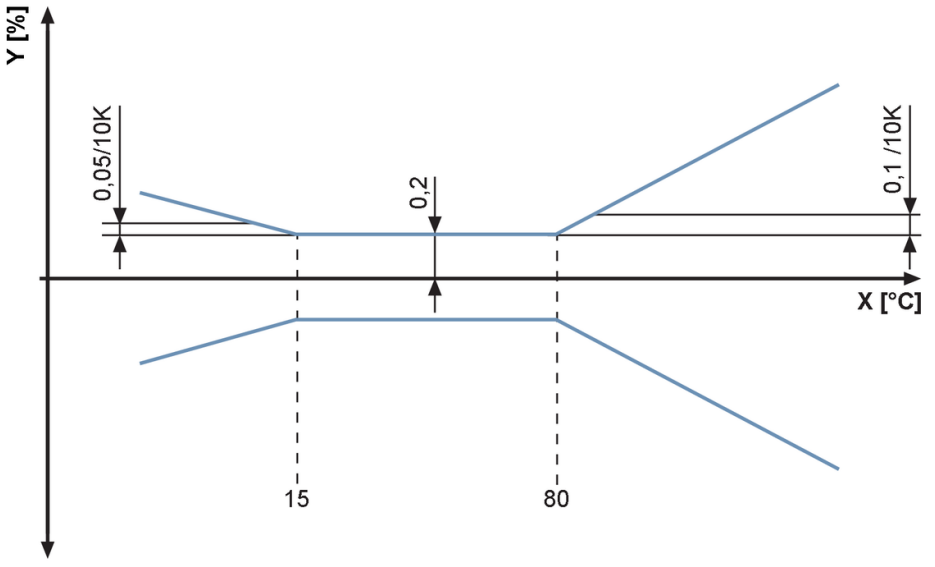
PM1605

Flush pressure sensor

PM-004-REA01-E-ZVG/US

Diagrams and graphs

ambient temperature influence on the accuracy



X temperature

Y total deviation