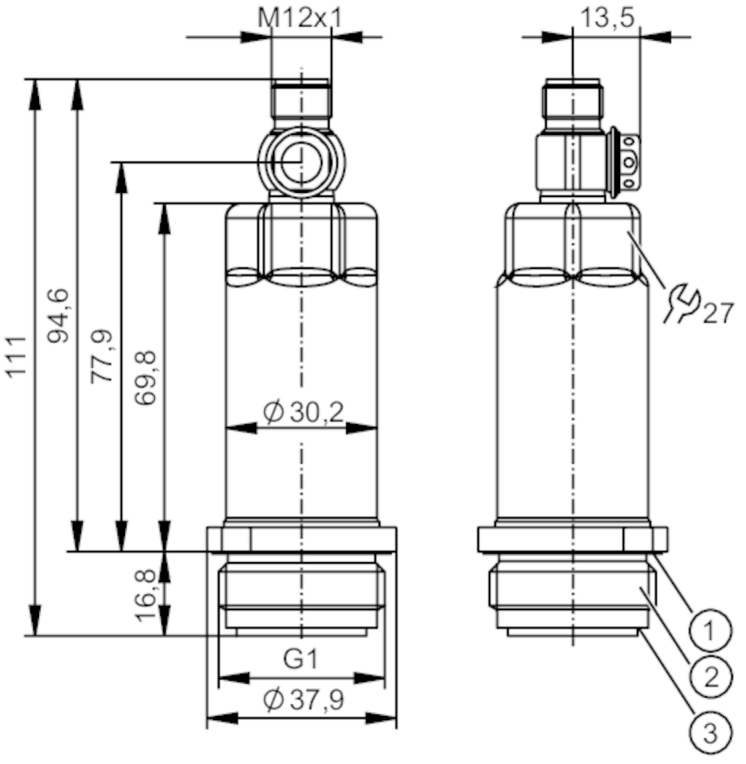
PM1706

Flush pressure sensor

PM-2,5-REA01-E-ZVG/US



1 groove with sealing ring (DIN EN ISO 1179-2)
2 external thread G1 (Aseptoflex Vario)
3 groove for sealing ring

ACS CRN EC 1935/2004 EHEDG Certified FCM CN FCM JP IO-Link Reg31

Product characteristics				
Number of inputs and outputs	Number of digital outputs: 1; Number of analogue outputs: 1			
Measuring range	-0.125...2.5 bar	-125...2500 mbar	-1.82...36.26 psi	-12.5...250 kPa
Process connection	threaded connection G 1 external thread with Aseptoflex Vario sealing contour			
Note	G1 Gewinde nach ISO 228. Alternativ dichtend über rückwärtige Dichtkontur mit Dichtung in Anlehnung an DIN EN ISO 1179-2.			

Application				
Special feature	Gold-plated contacts			
Measuring element	ceramic-capacitive pressure measuring cell			
Temperature monitoring	no			
Application	flush mountable for the food and beverage industry			
Media	viscous media and liquids with suspended particles; liquids and gases			
Medium temperature [°C]	-25...150			
Min. burst pressure	50000 mbar	725 psi	5000 kPa	
Pressure rating	20000 mbar	290 psi	2000 kPa	
Vacuum resistance [mbar]	-1000			
Type of pressure	relative pressure			
No dead space	yes			

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MAWP for applications according to CRN	[bar]	20			
Electrical data					
Operating voltage	[V]	18...30 DC			
Min. insulation resistance	[MΩ]	100; (500 V DC)			
Protection class		III			
Reverse polarity protection		yes			
Integrated watchdog		yes			
2-wire					
Current consumption	[mA]	3.5...21.5			
Power-on delay time	[s]	1			
3-wire					
Current consumption	[mA]	< 45			
Power-on delay time	[s]	0.5			
Inputs / outputs					
Number of inputs and outputs		Number of digital outputs: 1; Number of analogue outputs: 1			
Outputs					
Total number of outputs		2			
Output signal		analogue signal; IO-Link; (configurable)			
Number of digital outputs		1; (IO-Link)			
Number of analogue outputs		1			
Analogue current output	[mA]	4...20; (scalable)			
Max. load	[Ω]	700; (Ub = 24 V; (Ub - 9 V) / 21.5 mA)			
Short-circuit proof		yes			
Overload protection		yes			
Measuring/setting range					
Measuring range		-0.125...2.5 bar	-125...2500 mbar	-1.82...36.26 psi	-12.5...250 kPa
Analogue start point		-125...2000 mbar	-1.82...29 psi	-12.5...200 kPa	
Analogue end point		375...2500 mbar	5.44...36.26 psi	-37.5...250 kPa	
In steps of		1 mbar	0.02 psi	0.1 kPa	
Factory setting		ASP = 0.0 mbar	AEP = 2500 mbar		
Accuracy / deviations					
Repeatability	[% of the span]	< ± 0,1; (with temperature fluctuations < 10 K; Turn down 1:1)			
Characteristics deviation	[% of the span]	< ± 0,2; (linearity incl. hysteresis and repeatability, limit value setting to DIN EN IEC 62828-1)			
Linearity deviation	[% of the span]	< ± 0,15; (Turn down 1:1)			
Hysteresis deviation	[% of the span]	< ± 0,15; (Turn down 1:1)			
Long-term stability	[% of the span]	< ± 0,1; (Turn down 1:1; per year)			

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Total deviation over temperature range	**Temperature range**	**total deviation**
	-25...15 °C	Characteristics deviation ± 0,05 % of the span / 10 K
	15...80 °C	Characteristics deviation
	80...150 °C	Characteristics deviation ± 0,1 % of the span / 10 K
Notes on the accuracy / deviation	for further details see section Diagrams and graphs	
Response times		
Damping for the analogue output dAA [s]	0...4	
2-wire		
Step response time analogue output [ms]	30	
3-wire		
Step response time analogue output [ms]	7	
Interfaces		
Communication interface	IO-Link	
Transmission type	COM2 (38,4 kBaud)	
IO-Link revision	1.1	
SDCI standard	IEC 61131-9	
Profiles	Smart Sensor - SSP 3.1	Measuring Sensor
	Common - I&D	Identification and Diagnosis
SIO mode	no	
Required master port type	A	
Process data analogue	3	
Min. process cycle time [ms]	3.2	
IO-Link resolution pressure [mbar]	0.5	
IO-Link process data (cyclical)	**function**	**bit length**
	pressure	16
	device status	4
IO-Link functions (acyclical)	application specific tag; internal temperature	
Supported DeviceIDs	**Type of operation**	**DeviceID**
	default	665
Operating conditions		
Ambient temperature [°C]	-25...80	
Storage temperature [°C]	-40...100	
Protection	IP 67; IP 68; IP 69K	
Tests / approvals		
EMC	DIN EN 61000-6-2	
	DIN EN 61000-6-3	
Shock resistance	DIN EN 60068-2-27	50 g (11 ms)
Vibration resistance	DIN EN 60068-2-6	20 g (10...2000 Hz)
MTTF [years]	323	
Note on approval	factory certificate available as download at www.factory-certificate.ifm	
UL approval	UL approval no.	J021

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Mechanical data		
Weight	[g]	307.4
Housing		cylindrical
Dimensions	[mm]	Ø 30.2 / L = 111
Materials		stainless steel (316L/1.4404); PBT
Materials (wetted parts)		ceramics (99.9 % Al2O3); stainless steel (316L/1.4435) surface characteristics: Ra < 0,4 µm / Rz = 4 µm; PTFE
Min. pressure cycles		100 million
Tightening torque	[Nm]	35
Process connection		threaded connection G 1 external thread with Aseptoflex Vario sealing contour

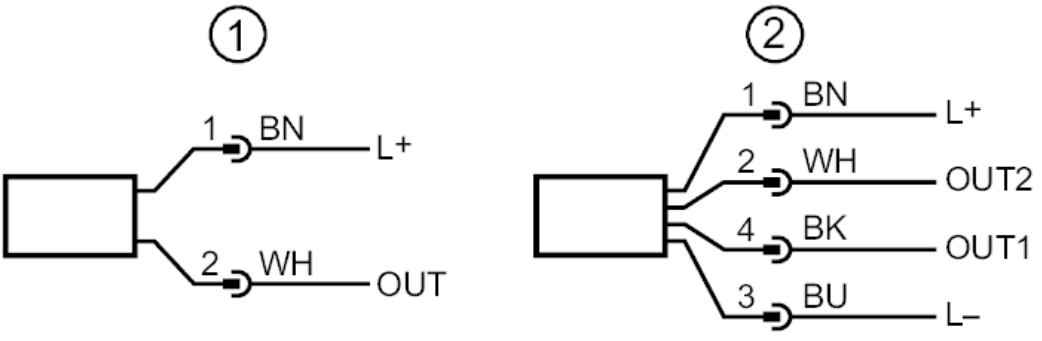
Remarks	
Pack quantity	1 pcs.

Electrical connection

Connector: 1 x M12; coding: A; Contacts: 4, gold-plated



Connection



1	connection for 2-wire operation (analogue)
2	connection for 3-wire operation (analogue / IO-Link) OUT1 : IO-Link OUT2 : analogue output

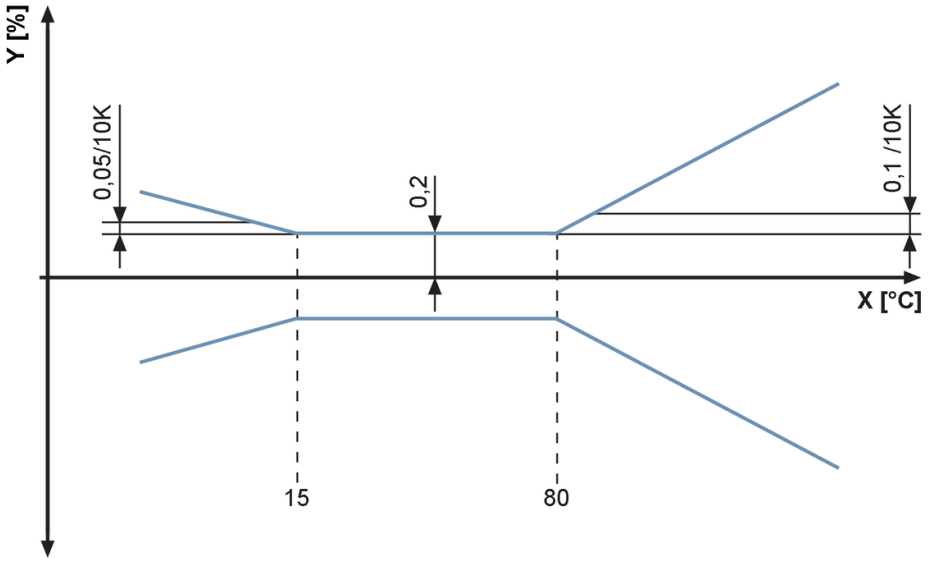
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Diagrams and graphs

ambient temperature influence on the accuracy



X temperature

Y total deviation